

Use Position 1 for routing stile (C).

Use Position 2 for routing upright (M).

$\frac{3}{4} \times \frac{3}{4}$ "
fence

Position 2

Position 1

$\frac{5}{8}$ "

2"

Centerline

Diameter of
router base

Diameter of
router base
plus $2\frac{7}{16}$ "

$\frac{1}{4}$ " plywood

